



N

RIVER WEST

RIVER NORTH

RIVER NORTH OUTLYING AREA

TO CENTER ROAD

TRUCK SWEEP

ROUND HOUSE

ONE TO THE RIGHT

ONE TO THE LEFT

TWO TO THE RIGHT

TWO TO THE LEFT

THREE TO THE RIGHT

THREE TO THE LEFT

FOUR TO THE RIGHT

Slab

FIVE TO THE RIGHT

WOODROOM

WOODROOM ROAD

MAPLE CHIPS

ASPEN CHIPS

BIRCH/PINE

TWO SETS TO THE RIGHT OFF WOODROOM ROAD

TRUCK SWEEP OFF

ONE SET TO RIGHT OFF WOODROOM ROAD

BUGWOOD

TRUCK SWEEP OFF

TO WOOD ROOM ROAD

YARD OFFICE

SCALE

YOU ARE HERE

MAIN GATE

PARKING

EMPLOYEE PARKING

MILL

# Sappi Cloquet Wood Yard Safety Rules

## ALL CHIP, BARK, and LOG TRUCKS:

- Do NOT park on any RR tracks** (tracks with crossing arms or tracks that cross any of the yard roadways) or try to cross with lights flashing or arms closing. This is a zero tolerance policy and will lead to permanent suspension from the mill site.
- No more than (3) trucks on out-bound side of BN tracks** when exiting toward the scale.
- Report any significant fluid leaks** to the scale or crane operator so appropriate environmental measures can be taken if needed.
- Improper Conduct** of any type will not be tolerated.
- No Passengers** are allowed beyond the Scale House.
- Smoking** is not allowed anywhere on Sappi property.
- No Littering** - contamination affects our wood, pulp, and paper quality.
- Do not exceed posted speed limits** and **stop** at all stop signs. (Drive slower with poor weather conditions or congestion).
- No urinating** in yard, truck dump shacks, or anywhere but restroom facilities.
- Hard hats, safety vests, and safety glasses** must be worn at all times outside the vehicle. (other high visibility clothing with reflective strips can be used instead of vests)
- No more than (2) trucks** at the bark truck dumper. Bark haulers will park in designated staging area until empty trucks return.
- Stay on CB channel 05:** This is your direct line of communication for any mill emergencies like **evacuation** or **take shelter**, help in a **medical emergency** and direction where to deliver your load.

## LOG TRUCKS ONLY:

- Drivers must be** in their cab or 25 feet in front **of their truck during unloading.** You must **stay in line of site of the crane operator** at all times.
- All **bark must be swept off** of log trucks prior to leaving mill in designated areas only. Bark material swept off in our landing areas degrades the gravel by leaving organic residue which then turns to a fine silty mud. The paved sweep offs are easy to capture this material from and process to our boilers.

Failure to comply with any of the above rules or other perceived unsafe acts may result suspension from mill site...duration at SAPPi's discretion depending on circumstance.

**These Safety Rules Are In Place to Protect All of Us, Including You!!!**

Trucker Name: \_\_\_\_\_

Company: \_\_\_\_\_

Signature: \_\_\_\_\_

Date: \_\_\_\_\_